

Date: Monday, 21/07/2008 10:35:43 AM
 User: Linda Lacelle

Process Sheet

FOR ENGINEERING USE ONLY

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BAR
 Job Number : 40678
 Estimate Number : 13484
 P.O. Number :
 This Issue : 21/07/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : R & D SM/MED FAB
 Previous Run :
 Written By :
 Checked & Approved By :
 Comment : Est Rev:A 08-07-21 new issue DD verified by:ec

Part Number : D38067
 Drawing Number : PROTO
 Project Number : N/A
 Drawing Revision : PROTO
 Material :
 Due Date : 28/07/2008 Qty: 2 Um: Each

Additional Product

SCRAP

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304B0500X2500 304 BAR .500 x 2.50



Comment: Qty.: 0.0525 f(s)/Unit Total : 0.1050 f(s)
 304 BAR .500 x 2.50
 batch: 18929 IB 8-7-21

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3806
 Dwg Rev: PROTO
 Prog Rev: PROTO

IB 8-7-21

③

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

ENGINEERING APPROVAL
 100422 ③

140
 CP 08-08-06

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3806-7 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR: <u>40678</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08-10-07 per QSI 042	MMA	Wrong ENG Dwg	UP 08.10.07 per QSI 042	SCRAP - No replace	UP 08.10.07	/	UP 08.10.07 per QSI 042	/

NOTE: Date & initial all entries

Date: Monday, 21/07/2008 10:35:43 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BAR

Job Number: 40678

Part Number: D38067

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



change to w/o # 00255A

U 08-1002

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

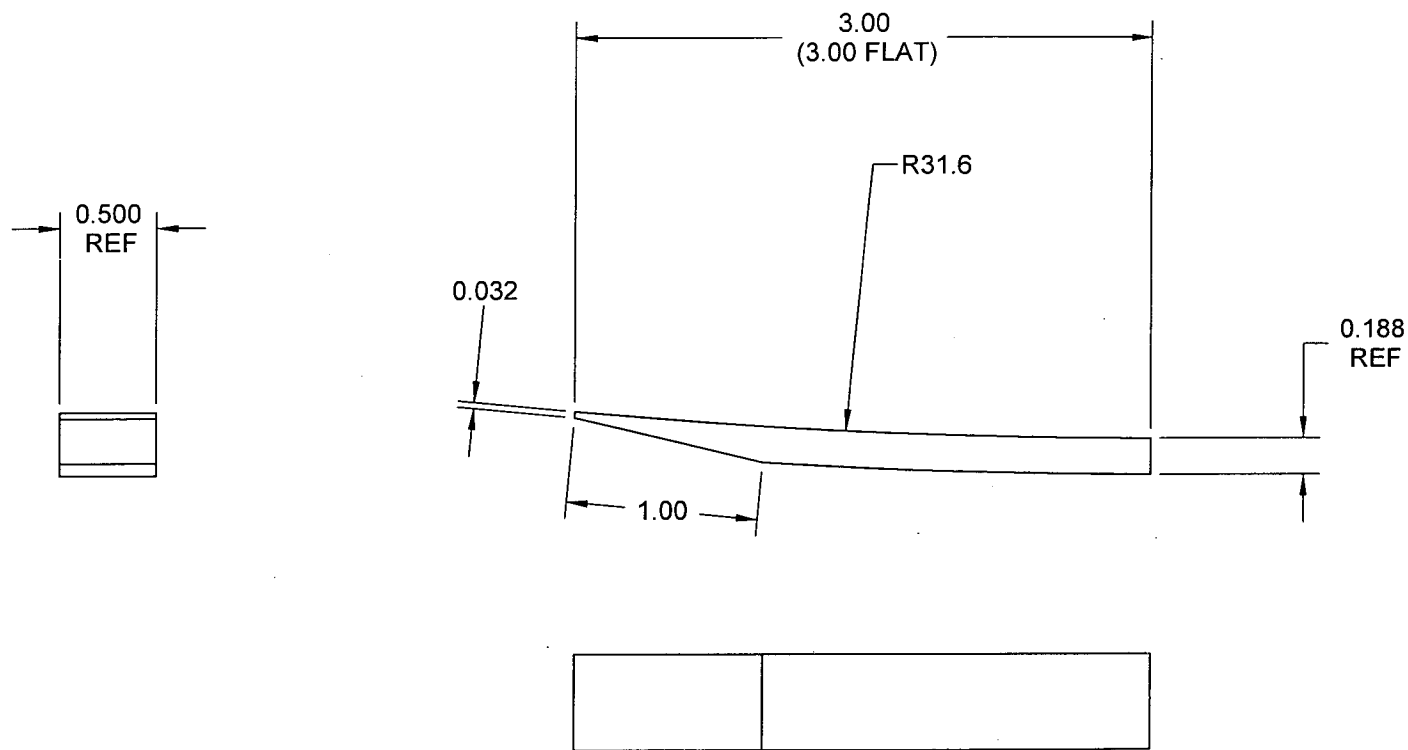
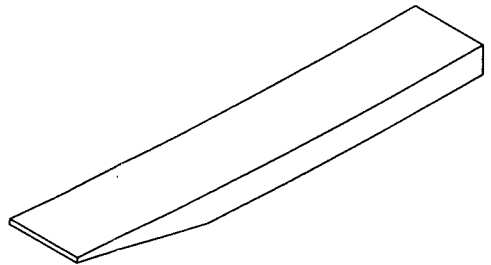
C

B

A

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

08.07.18



D3806-7 BAR

- NOTES:**
- 1) MATERIAL: AISI 304/416 SS BAR, 0.188 THICK X 0.500 WIDE (REF DART SPEC M304B0.188X00.500)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3806-7" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.07 lbs

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D3806	REV. A
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
DATE	08.07.15	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	